



Declaration of Performance

UK CONSTRUCTION PRODUCTS (AMENDMENT ETC) (EU EXIT) REGULATIONS 2020

No. 48243876

1. Unique identification code of the product-type:

Boss 7.004 Electrically Powered Hold Open & Free-swing Door Closer. (Size 3 to 4)

2 Type, batch or serial number or any other element allowing identification of the construction product as required under Article 11(4) of the UK CPR:

Boss 7.004

3. Intended use or uses of the construction product, in accordance with the applicable designated technical specification, as foreseen by the manufacturer:

For use on fire and smoke compartmentation doors, when fitted in accordance with the manufacturer's fitting instructions.

 Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5): Boss Door Controls Limited, 3&4 Rutherford Square, Brucefield Industry Park, Livingston, West Lothian

EH54 9BU, United Kingdom

- 5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2): N/A
- 6. System or systems of assessment and verification of constancy of performance of the construction product as set out in UK CPR, Annex V: System 1
- 7. In case of the declaration of performance concerning a construction product covered by a designated standard:

EN 1155: 1997: + A1: 2002 Notified testing laboratory No.1121 performed the type testing and issued test reports. Certificate of Constancy of Performance - 1121-CPR-UK-AE- 7885

8. UK Technical Assessment:

N/A

9. Declared performance

Essential characteristics	Performance	Designated technical specification
Application	Door Mount Pull Side (Fig 1) Transom Mount Push Side (Fig 61)	
Ability to release 5.1.2 release from any angle 5.1.3 Not possible to inhibit the release 5.1.4 Supply voltage 5.1.5 External electrical connection 5.1.6 Inlet for external wiring	Pass Pass 24V Pass Pass	EN 1155: 1997: + A1:2002/AC:2006
5.2.1 General		

5.2.2 Electrical release	Pass	
5.2.3 Door closing device EN 1154	EN 1154 Size 3 to 4 (Pass)	
requirements	EN 1154 5126 5 to 4 (Pass)	
5.2.4 Durability	25000 electrical	
5.2.4 Durability	25000 electrical 25000 mechanical	
E 2 E Angle of hold onen	>65°	
5.2.5 Angle of hold open	••	
5.2.6 Manual release	>40Nm but <120Nm	
5.2.7 Continues Hold open	Pass	
5.2.8 Overload performance	Pass	
5.2.9 Delayed release	Pass	
5.2.10 Electrical performance	Pass	
5.2.11 Temperature Rise	Pass	
5.2.12 Damage	Pass	
5.2.13 Fire / smoke doors	Grade 1: suitable for use on	
	fire/smoke doors (≥EN3)	
Essential characteristics	Performance	Designated technical specification
Durability of Ability to release		
Durability of Ability to release	Grade 3 (96 hours)	
5.2.14.1 corrosion	Grade 3 (96 hours) Pass	
	Grade 3 (96 hours) Pass	EN 1155: 1997: + A1:2002/AC:2006
5.2.14.1 corrosion		EN 1155: 1997: + A1:2002/AC:2006
5.2.14.1 corrosion 5.2.14.2 corrosion		EN 1155: 1997: + A1:2002/AC:2006
5.2.14.1 corrosion 5.2.14.2 corrosion Dangerous Substances	Pass	EN 1155: 1997: + A1:2002/AC:2006
5.2.14.1 corrosion 5.2.14.2 corrosion	Pass If a reference to dangerous substances is added	EN 1155: 1997: + A1:2002/AC:2006
5.2.14.1 corrosion 5.2.14.2 corrosion Dangerous Substances	Pass	EN 1155: 1997: + A1:2002/AC:2006
5.2.14.1 corrosion 5.2.14.2 corrosion Dangerous Substances	Pass If a reference to dangerous substances is added in the table ZA.1, the following claim is suggested: Pass: the materials in the hinge do not contain or release any dangerous substances in excess of	EN 1155: 1997: + A1:2002/AC:2006
5.2.14.1 corrosion 5.2.14.2 corrosion Dangerous Substances	Pass If a reference to dangerous substances is added in the table ZA.1, the following claim is suggested: Pass: the materials in the hinge do not contain or release any dangerous substances in excess of the maximum levels specified in existing European	EN 1155: 1997: + A1:2002/AC:2006
5.2.14.1 corrosion 5.2.14.2 corrosion Dangerous Substances	Pass If a reference to dangerous substances is added in the table ZA.1, the following claim is suggested: Pass: the materials in the hinge do not contain or release any dangerous substances in excess of	EN 1155: 1997: + A1:2002/AC:2006

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:

Chris Crampton Director

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Allegion (UK) Limited 35 Rocky Lane Aston Birmingham B6 5RQ

12th November 2024





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Boss 7.004

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8. UK Technical Assessment:

N/A

9. Declared performance

Essential characteristics	Performance	Designated technical specification
Application	Parallel Arm (Fig 66)	
Ability to release		
5.1.2 release from any angle	Pass	
5.1.3 Not possible to inhibit the	Pass	
release		EN 1155: 1997: + A1:2002/AC:2006
5.1.4 Supply voltage	24V	
5.1.5 External electrical connection	Pass	
5.1.6 Inlet for external wiring	Pass	
5.2.1 General		

5.2.2 Electrical release	Pass	
5.2.3 Door closing device EN 1154	EN 1154 (Size 3)	
requirements		
5.2.4 Durability	25000 electrical	
	25000 mechanical	
5.2.5 Angle of hold open	>65°	
5.2.6 Manual release	>40Nm but <120Nm	
5.2.7 Continues Hold open	Pass	
5.2.8 Overload performance	Pass	
5.2.9 Delayed release	Pass	
5.2.10 Electrical performance	Pass	
5.2.11 Temperature Rise	Pass	
5.2.12 Damage	Pass	
5.2.13 Fire / smoke doors	Grade 1: suitable for use on	
	fire/smoke doors (≥EN3)	
Example Laboration 25.0		
Essential characteristics	Performance	Designated technical specification
	Performance	Designated technical specification
Essential characteristics Durability of Ability to release 5.2.14.1 corrosion		Designated technical specification
Durability of Ability to release	Performance Grade 3 (96 hours) Pass	Designated technical specification
Durability of Ability to release 5.2.14.1 corrosion	Grade 3 (96 hours)	EN 1155: 1997: + A1:2002/AC:2006
Durability of Ability to release 5.2.14.1 corrosion	Grade 3 (96 hours)	
Durability of Ability to release 5.2.14.1 corrosion	Grade 3 (96 hours)	
Durability of Ability to release 5.2.14.1 corrosion 5.2.14.2 corrosion	Grade 3 (96 hours) Pass	
Durability of Ability to release 5.2.14.1 corrosion 5.2.14.2 corrosion Dangerous Substances	Grade 3 (96 hours) Pass If a reference to dangerous substances is added in the table ZA.1, the following claim is suggested:	
Durability of Ability to release 5.2.14.1 corrosion 5.2.14.2 corrosion Dangerous Substances	Grade 3 (96 hours) Pass If a reference to dangerous substances is added in the table ZA.1, the following claim is suggested: Pass: the materials in the hinge do not contain or	
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